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Tableting Specification Manual (TSM)

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Standards: Standard specifications for tooling developed by the pharmaceutical industry, tablet press manufacturers, and the American Pharmacists Association for the U.S. market. Tablet Specifications: The final parameters for weight, thickness, and hardness that are determined for any given tablet.

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SECTION 1 Guidelines for Using This Manual

The Tableting Specification Manual (TSM) is the most valuable source of tooling information available. Summary of Topics and Guidelines. Tooling terminology and specifications; Tablet design; Tool steel, compression forces; Procurement, inspection and

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maintenance; Troubleshooting tablet
production

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The manual provides detailed
explanations and supporting illustrations
for inspection and maintenance of
tooling. Two troubleshooting charts

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identify common tablet production problems and their remedies. Key Features • Basic information on industry terminology, tablet manufacturing, and tooling specification drawings. • Tablet tooling ...

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The Tableting Specifications Manual is a new book prepared by the Industrial Pharmaceutical Technology Section of the American Pharmaceutical Association's Academy of Pharmaceutical Sciences with the cooperation of tableting tool suppliers.

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tooling to a 6-tip configuration increases
tablet output by as much as 500%,

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4.

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depth tolerance of ± 0.003 inch, which is published in the Tableting Specification Manual[1]. This 0.003-inch tolerance is widely accepted by the tablet compression industry and is used by tooling manufacturers worldwide. But while the published tolerance is adequate for most applications,

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Tablets & Capsules tablet press tooling

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tooling manufacturers as industry standards, this manual is the complete guide to the design of and specifications for tablet tooling, the design of tablets, and the appropriate compression forces for various types of tooling. Also provided are detailed explanations and supporting illustrations for inspection and maintenance of tooling.

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A tooling manufacturer must inspect the overall specification of the equipment to ensure that it conforms to the industry's standard. This is not the case with tablet manufacturers. The tablet manufacturer only needs to inspect a few essential

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parts like key wear areas - usually the working length of the punch and the cup depth.

Tablet Tools | How To Measure Your Tooling | Tablet Press

B size tooling is available in a wide variety of standard shapes and can also be customized to your specific

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application and design. The upper punch and lower punch are available in standard or advanced tool steel, to help you ensure the best in performance and production based on your tablet needs. Dies can be manufactured with standard steel, or in a wide variety of high-performance advanced ...

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Also adopted by International tablet tooling manufacturers as industry standards, this manual is the complete guide to the design of and specifications for tablet tooling, the design of tablets,...

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